

Exhibit 3

## LIMITED DISTRIBUTION

PRODUCT SAFETY SUBCOMMITTEE MEETING  
JANUARY 2, 1979

PRESENT:SUBCOMMITTEE

E. F. BARRETT, CHAIRMAN  
 J. G. WILLIAMS  
 E. HOOTON, JR.  
 R. A. PARTNOY

OTHER

R. B. SPERLING, ACTING SECRETARY

SAFE GUN HANDLING

It was reported to the Committee that in 1975, due to what we learned from a quality audit on the Mohawk 600, Remington instituted new inspection procedures for all center fire bolt action rifles which were designed to catch a gun capable of being "tricked" into firing when the safety lever is released from the "safe" position. "Tricked" in this context means, safety lever placed in between "safe" and "fire" positions, trigger is then pulled, and the safety lever is subsequently moved to the "fire" position and the gun discharges. The inspection procedures involve the following:

- (1) A visual check for adequate clearance between the sear and the connector.
- (2) Measurement of this clearance by use of a .005 shim.
- (3) Attempting to trick the gun--three times in assembly, three times in gallery and three times at final inspection.



In addition to the above inspection procedures, Remington also changed the trigger assembly for the Model 600 family of guns by adopting Model 700 design features. Changes to the 600 included:

1. Going from a folded housing to an assembly consisting of side plates held together by rivets and spacer block.
2. Providing more lift to the sear.

No such changes were made in the design of the Model 700 because it already had those features.

Remington is confident because of the checks instituted in 1975, that bolt action rifles made during and after 1975 will not trick. Since June 1978, 500 post-1975 Model 700's have been returned to Ilion for repair for various reasons. Starting in June, Remington conducted a quality audit on these returned guns and none could be tricked.

During this same period (June 1978 to the present), two hundred pre-1975 Model 700's were returned to Ilion for repair, and it was found that two could be tricked (one because of insufficient clearance between sear and connector, and one because of a warped connector). Based on this sample, about 1% of the pre-1975 Model 700's in the field may be subject to tricking. There are about 2,000,000 pre-1975 Remington guns in the field with the Model 700 trigger assembly. (By comparison, it is noted that the 1975 quality audit indicated about 50% of the Model 600 family of guns in the field were susceptible to

tricking.)

In addition to the above sample of 700's, 19 Model 700's have been returned to Ilion in response to the Model 600 recall with the complaint that the gun will fire when the safety lever is moved to the "fire" position. Remington found that only one of those guns could be tricked, the cause being insufficient clearance. Three other guns did fire with the safety being moved, but for reasons associated with owner alteration of the product. In one instance, an owner was about to return a gun for accidental discharge upon release of the safety; but just before sending the gun, the owner discovered that he was inadvertently pulling the trigger as he released the safety. It is suspected that this was also the case with the remaining 15 guns, since they were found to be in proper operating condition.

Remington has run quality audits on competitor bolt action rifles and has found that a large percentage of competitor models can be tricked. This includes some famous guns, such as the "Springfield" 30 caliber rifle, which was used in quantity in both World Wars.

The Subcommittee discussed the issue of tricking, as well as other causes of accidental discharge. It was decided that tricking, along with problems such as owner adjustment of the trigger engagement screw or the trigger adjustment screw, finger on the trigger when the safety is released, and trigger assembly alterations, are really problems more associated with abnormal use or misuse of the product rather than indication of a defective

product. Consequently, a notice warning or a series of warnings against abnormal use or misuse, and highlighting safe gun handling procedures, is the most direct solution to the problem of accidental discharge.

The Subcommittee considered the possibility of recalling all pre-1975 Remington center fire bolt action rifles, many of which have been in the hands of the public well over several decades.

The Subcommittee decided against a recall for the following reasons:

1. Based on Remington's sample, only 1% of the pre-1975 Model 700 family of guns out in the field which number about 2,000,000 can be tricked. That would mean the recall would have to gather 2,000,000 guns just to find 20,000 that are susceptible to this condition.
2. An attempt to recall all bolt action rifles would undercut the message we plan to communicate to the public concerning proper gun handling. It would indicate that the answer to accidental discharge can be found entirely within the gun, when in reality only proper gun handling can eliminate injuries resulting from such occurrences.

The Subcommittee decided to recommend that an informational warning concerning accidental firing and safe gun handling be prepared and effectively communicated to the gun handling public. The Marketing, Legal and Public Relations Departments were to

JANUARY 2, 1979

coordinate their efforts, with possible help from outside consultants, in preparing such a notice.

Further meetings would be held to ensure that this informational program was launched effectively and expeditiously.

(Secretary's Note: The President approved these recommendations on January 2, 1979.)

R. B. Sperling  
Acting Secretary

INTER-DEPARTMENTAL CORRESPONDENCE

Remington

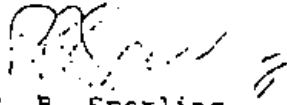
Bridgeport, Connecticut  
February 7, 1980J. P. McANDREWE  
E. P. BARRETTSTATUS OF MODEL 700  
PLANT AUDIT

From June 13, 1978 to January 15, 1980, 3,376 Model 700's returned to Ilion for service were tested for the "trick" condition (safety lever is put in mid position, trigger is pulled, and gun fires when lever is put in "fire" position), and for "firing off safe" (safety lever is moved to "fire" position and the gun fires without at any time having to pull the trigger).

Of this sample, 35 guns failed the "trick" test and 38 guns were found to fire off safe. However, of the 35 guns that could be tricked, only 13 were trickable because of causes due to manufacture (the other guns had been altered or damaged in the field). Similarly, of the 38 guns firing off safe, only 9 were due to causes attributable to manufacture. These figures indicate that only about .6% of the Model 700's presently out in the field are susceptible to the problems which prompted the Model 600 recall.

Refining these figures even further, we find that about .9% of the Model 700's manufactured before 1975 can be tricked or can fire off safe (in 1975 plant checks were instituted to prevent tricking), and about .55% of the post 1975 Model 700's can be induced to so malfunction.

When Remington made the determination in January of 1979, to institute a safe gun handling program rather than to recall pre-1975 Model 700's, the sample audit at that time indicated that about 1% of the 2 million pre-1975 Model 700's in the field were susceptible to being tricked.

  
R. B. Sperling

AL 0014947

RBS:hss

PLAINTIFF'S  
EXHIBIT

3025

- R.H. Hall
- E.H. Boyle
- G.E. Fletcher
- J.C. Sutton
- J.H. Sweeney
- T.A. Capeletti
- J.P. Linda ) In
- G.D. Campbell ) Turn
- J.S. Martin ) In
- P.E. Martin ) Turn
- L.B. Bosquet ) In
- G.J. Hill ) Turn

Est. #4305

June 18, 1981

S.D. Bennett

M/700 Trigger Assembly  
Present Trigger Assembly vs. Proposed New Trigger Assembly

A high spot economic evaluation has been completed using the 1981 M/700 forecast comparing the present M/700 Trigger Assembly to a proposed new designed Trigger Assembly. The safety is revised in the proposed new Trigger Assembly, cutting off the locking arm and adding a countersink to actuate the new safety plunger when the "safe" is on. New designed side plates, trigger and a new stop screw and spring completes the proposed new Trigger Assembly.

The attached economic sheet indicates an annual cost increase of \$35,270 in operating cost. A cost increase of \$16,800 after amortization of operation charges of \$16,500 will be realized with total capital required of \$20,060.

Industrial Engineering Section  
 R.W. Farrington, Jr., Supervisor 110,308

*A.E. Desmond*

By: A.E. Desmond

*\$0.15 per increase based on volume of 110,308*

AED/lc  
 Attached

H

PLAINTIFF'S  
 EXHIBIT  
3033

AL 0017610